

SAFARI GARD

Jeep Rear Bumper



Please read instructions thoroughly before beginning installation. If you have any questions about the installation or problems with the installation please call Safari Gard at (951)698-6114. We will be happy to help.

Rear Bumper Hardware:

- 6- 3/8"x1 1/4" long bolt
- 2- 7/16"x1 1/4" long bolt
- 2- 5/16"x1 1/4" long bolt
- 12- 3/8" Flat washers
- 2- 7/16" Flat washers
- 2- 7/16" lock washers
- 4- 5/16" Flat washers
- 6- 3/8" Lock nuts
- 2- 5/16" Lock nuts



Rear Bumper: Best when installed with 2 people

1. Remove factory rear bumper, spare tire, spare tire carrier, rubber bump stops on tailgate and third brake light.
2. Place Safari Gard bumper over existing mounting points. Enlarging of holes on bumper or frame may be necessary as each Jeeps tolerances can vary. Insert all of the following hardware but **HAND TIGHTEN ONLY** to allow for adjustments right and left. Insert 3/8 x 1 1/4 bolts washers and nuts on right and left outer corners of bumper. Using 7/16x11/4 bolts, washers and lockwashers insert into bumper tabs and into threaded stock holes on underside of Jeep left and right.
3. Align outside edges of bumper to ensure equal spacing on right and left side.
4. Align square holes to the holes on right and left of receiver, oblong holes if necessary and attach using 5/16 x 1/14 bolts, washers and locknuts. Make all adjustments right and left to make sure aligned properly and tighten all hardware.
5. Optional drill out 2 remaining holes and insert 2 additional 3/8 x 1 1/4 bolts, washers and nuts for added strength. For pulling or extreme off-road use, aftermarket reinforcements brackets can be purchased and mounted with the Safari Gard bumper.